

# Industrial Communications

Hardware Platforms for Industrial Computing



**LEC-2430**  
**V1.1**

User's Manual  
Release Date: 2018-03-09

# Overview

## Icon Descriptions

The icons are used in the manual to serve as an indication of interest topics or important messages. Below is a description of these icons:



**NOTE:** This check mark indicates that there is a note of interest and is something that you should pay special attention to while using the product.



**WARNING:** This exclamation point indicates that there is a caution or warning and it is something that could damage your property or product.

## Online Resources

The listed websites are links to the on-line product information and technical support.

| Resource          | Website   |
|-------------------|---|
| Lanner            | <a href="http://www.lannerinc.com">http://www.lannerinc.com</a>   |
| Product Resources | <a href="http://www.lannerinc.com/support/download-center">http://www.lannerinc.com/support/download-center</a> |
| RMA               | <a href="http://eRMA.lannerinc.com">http://eRMA.lannerinc.com</a>   |

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## Compliances and Certification

### CE Certification

This product has passed the CE test for environmental specifications. Test conditions for passing included the equipment being operated within an industrial enclosure. In order to protect the product from being damaged by ESD (Electrostatic Discharge) and EMI leakage, we strongly recommend the use of CE-compliant industrial enclosure products.

### FCC Class A Certification

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

## EMC Notice

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case users will be required to correct the interference at their own expense.

## Safety Guidelines

Follow these guidelines to ensure general safety:

- Keep the chassis area clear and dust-free before, during and after installation.
- Do not wear loose clothing or jewelry that could get caught in the chassis. Fasten your tie or scarf and roll up your sleeves.
- Wear safety glasses/goggles if you are working under any conditions that might be hazardous to your eyes.
- Do not perform any action that creates a potential hazard to people or makes the equipment unsafe.
- Disconnect all power by turning off the power and unplugging the power cord before installing or removing a chassis or working near power supplies
- Do not work alone if potentially hazardous conditions exist.
- Never assume that power is disconnected from a circuit; always check the circuit.

### LITHIUM BATTERY CAUTION:

Risk of explosion could occur if battery is replaced by an incorrect type. Please dispose of used batteries according to the recycling instructions of your country.

- Installation only by a trained electrician or only by an electrically trained person who knows all the applied or related installation and device specifications..
- Do not carry the handle of power supplies when moving to other place.
- The machine can only be used in a fixed location such as labs or computer facilities.

## Operating Safety

- Electrical equipment generates heat. Ambient air temperature may not be adequate to cool equipment to acceptable operating temperatures without adequate circulation. Be sure that the room in which you choose to operate your system has adequate air circulation.
- Ensure that the chassis cover is secure. The chassis design allows cooling air to circulate effectively. An open chassis permits air leaks, which may interrupt and redirect the flow of cooling air from internal components.

Electrostatic discharge (ESD) can damage equipment and impair electrical circuitry. ESD damage occurs when electronic components are improperly handled and can result in complete or intermittent failures. Be sure to follow ESD-prevention procedures when removing and replacing components to avoid these problems.

- Wear an ESD-preventive wrist strap, ensuring that it makes good skin contact. If no wrist strap is available, ground yourself by touching the metal part of the chassis.
- Periodically check the resistance value of the antistatic strap, which should be between 1 and 10 megohms (Mohms).

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# Chapter 1: Introduction Brief

Thank you for choosing LEC-2430. LEC-2430 is a compact and value embedded system which adopts Intel Bay-Trail CPU to provide a high performance with lower power consumption, ideal for various applications. LEC-2430 supports many integrated multimedia and I/O features such as video, audio, network, serial, and USB ports suitable for many mainstream applications. In addition, LEC-2430 is designed for easy installation and replacement for most environments.

Here is the summary of the key features of LEC-2430:

- **Intel® Bay Trail Celeron® Processor J1900**
- **Robust Fan-less enclosure and compact size**
- **DDR3L memory support up to 8GB**
- **Dual display support VGA and HDMI**
- **Dual 10/100/1000Mbps Ethernet ports**
- **USB ports: 1x USB3.0 and 4x USB2.0**
- **2x serial ports supporting RS232/422/485**
- **Support audio Line-out and MIC**
- **Storage: 1x SATA port, and 1x mSATA socket**
- **1x Mini-PCIe with SIM-card reader**
- **1x PCI expansion slot**
- **Wide Range Power Input +9~+30 VDC (2 pin phoenix connector)**

## System Specifications

|                                 |                           |  |
|---------------------------------|---------------------------|--|
| <b>Processor Options</b>        |                           | Intel® Bay Trail Celeron® J1900  |
| <b>Chipset</b>                  |                           | N/A  |
| <b>BIOS</b>                     |                           | AMI SPI Flash ROM  |
| <b>System Memory</b>            | Sockets                   | 1x 204 pin SO-DIMM   |
|                                 | Technology                | DDR3L 1333 SDRAM   |
|                                 | Max. Capacity             | 8 GB   |
| <b>USB</b>                      |                           | 1x USB 3.0 Type-A in blue<br>4x USB 2.0 Type-A   |
| <b>Expansion Bus</b>            |                           | 1x Mini-PCIexpress expansion socket (USB2.0 + PCIe) for 3G mini-card<br>1x PCI expansion slot for PCI added-on card (for PCIe x1 expansion riser card) |
| <b>OS Support</b>               |                           | Windows 7/7 Embedded 32/64bit, Windows 8 32/64bit, Linux   |
| <b>Storage</b>                  | CompactFlash              | N/A  |
|                                 | HDD/SSD Support           | 1 x SATA 2.5" HDD/SSD/SATA DOM<br>1 x mSATA storage  |
| <b>Networking</b>               | LAN                       | 2x RJ45 connectors 10/100/1000Mbps   |
|                                 | Controller                | Intel® i210 10/100/1000 BASE-T   |
| <b>Serial Interface</b>         | Serial Standard           | 2x DB9 male connectors for RS232/422/485; double-stacked   |
| <b>Display</b>                  | Graphics Controller       | Intel Integrated Graphics supports   |
|                                 | Resolutions               | HDMI: up to 1920x1080<br>VGA: up to 1600x1200 @60 24bpp  |
| <b>LEDs</b>                     |                           | 1x double-stack LEDs; Yellow for storage-access status, green for 3G status if 3G mini-card exists   |
| <b>Antenna</b>                  |                           | 1x SMA Antenna slot for wireless connectivity  |
| <b>Audio</b>                    |                           | 1x stack audio 3.5mm connector with Realtek ALC886<br>*green phone-jack connector for audio Line-out<br>*pink phone-jack connector for audio Mic-in    |
| <b>Super I/O</b>                |                           | 1x LPC Super I/O Fintek F81866A, support Serial ports, GPIO, Keyboard/ Mouse, Watchdog timer and Hardware monitor; Provide 6 UARTS                     |
| <b>Control Buttons</b>          |                           | 1 x Reset<br>1 x Power switch with LED (RED for standby mode and Green for power-on mode)  |
| <b>Physical Characteristics</b> | Housing                   | Steel Aluminium  |
|                                 | Weight                    | TBD  |
|                                 | Dimensions(HxWxD)         | 268mm(W) x 195mm(D) x 65.5mm(H)  |
|                                 | Mounting Options          | Wall mount   |
| <b>Environment</b>              | Operating Temperature     | -20°C to +55°C with industrial grade storage and memory  |
|                                 | Storage Temperature       | -20°C~+70°C  |
|                                 | Ambient Relative Humidity | 5 to 95% (non-condensing)  |
| <b>Power</b>                    | Input Voltage             | +9~+30Vdc power input  |
|                                 | Power Consumption         | TBD  |
|                                 | Connector                 | 2 pin phoenix 5.0mm connector  |
| <b>Standard and Regulation</b>  | EMC                       | CE, FCC  |
|                                 | Green product             | RoHS   |
| <b>Reliability and Utility</b>  |                           | Lanner DIO utility<br>Watchdog Timer   |

## Package Contents

Your package contains the following items:

- LEC-2430 fanless box PC
- Drivers and User's Manual CD

Notes: if there is any missing item, please contact your dealer immediately for assistance.

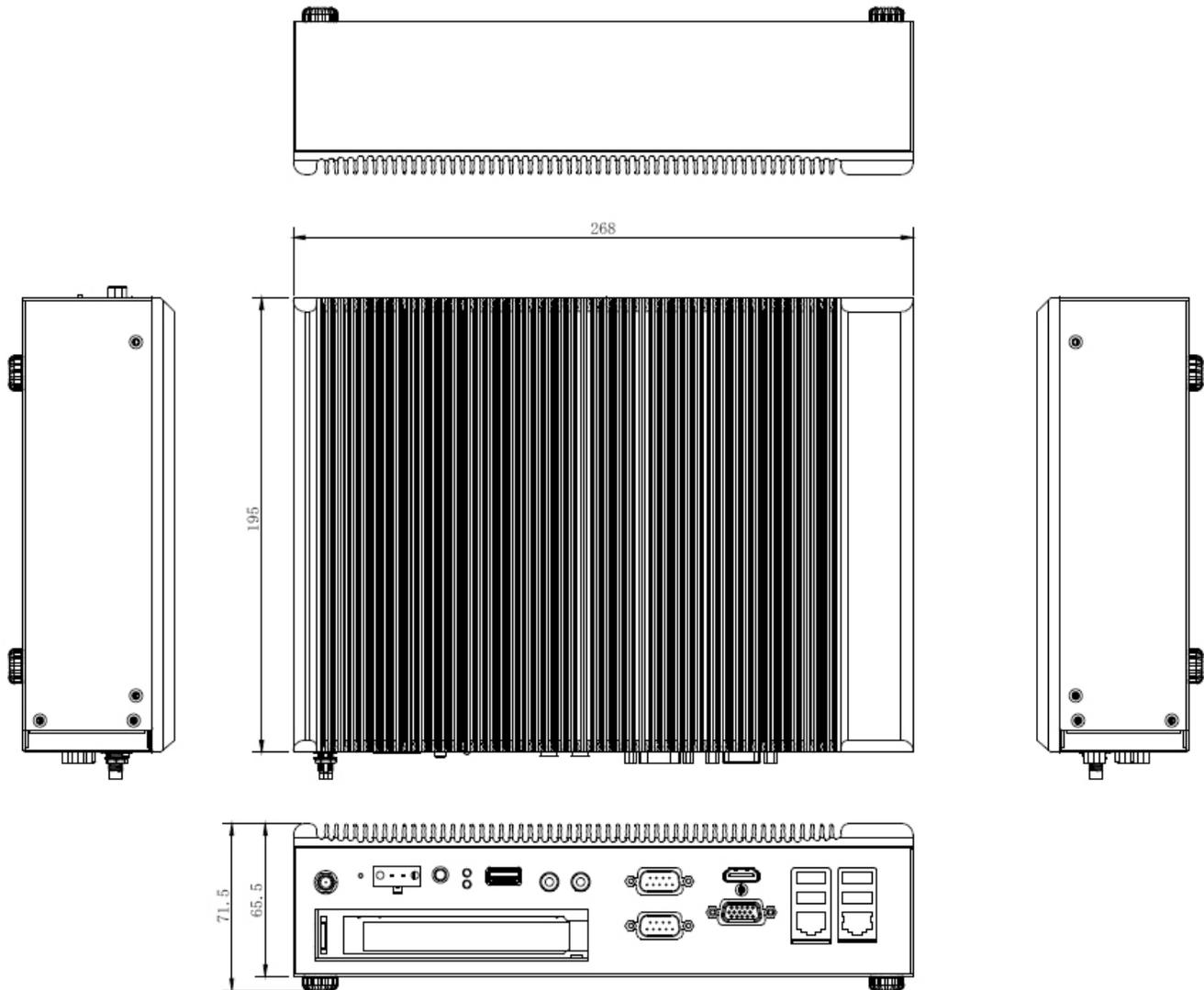
## Ordering Information

|                      |  |
|----------------------|--|
| <b>LEC-2430-J11A</b> | Fanless Industrial PC with Intel® Celeron® Processor J1900 4C @ 2GHz CPU, 2x RS232/422/485, 1x USB3.0, 4x USB2.0, 2x Giga LAN, one PCI expansion, +9~30vdc power input |
|----------------------|--|

# Chapter 2: System Components

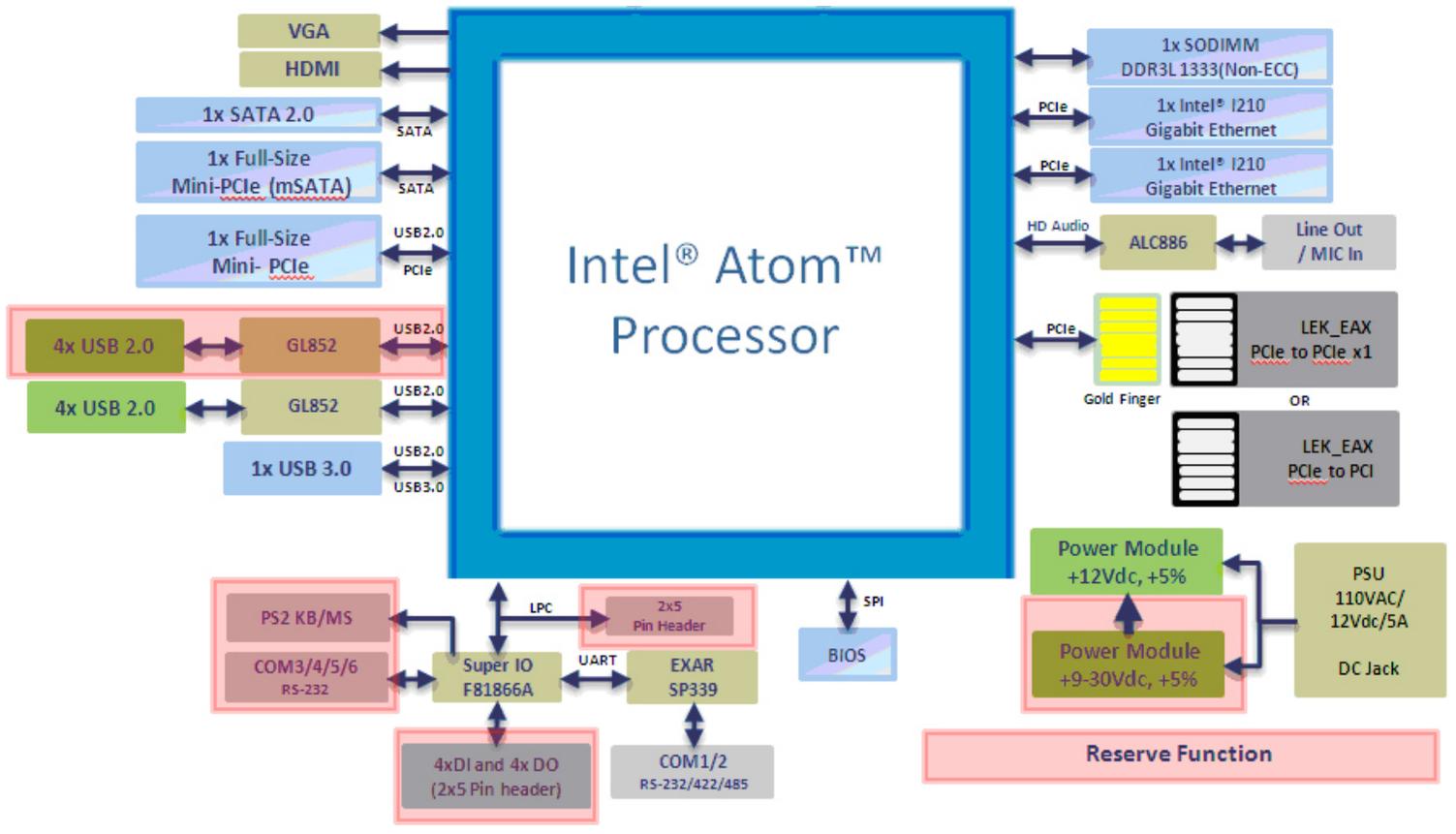
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## Mechanical Drawing

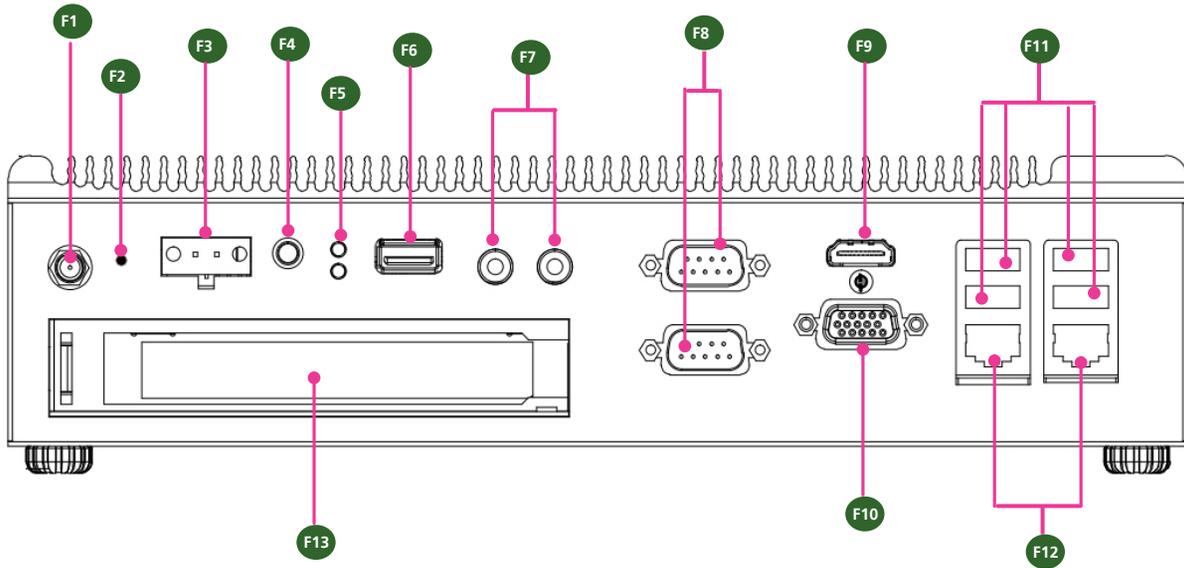


Unit: mm

# Block Diagram

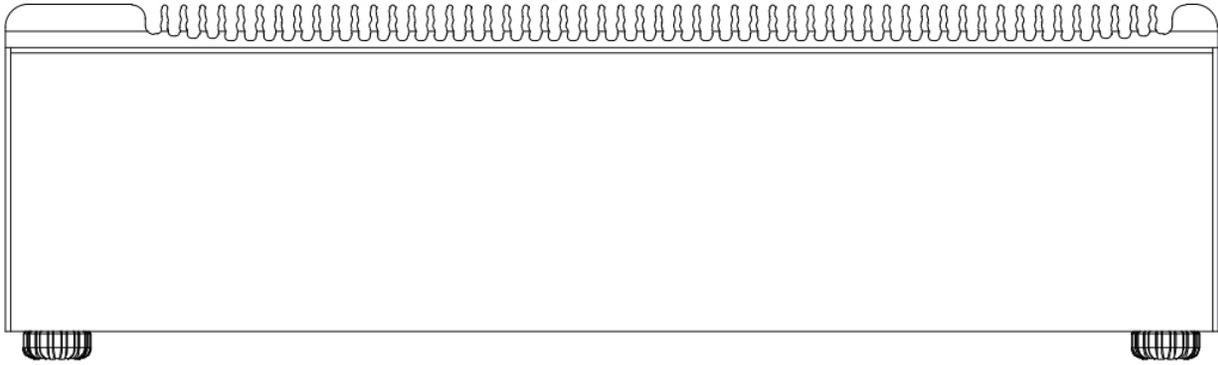


## Front Components



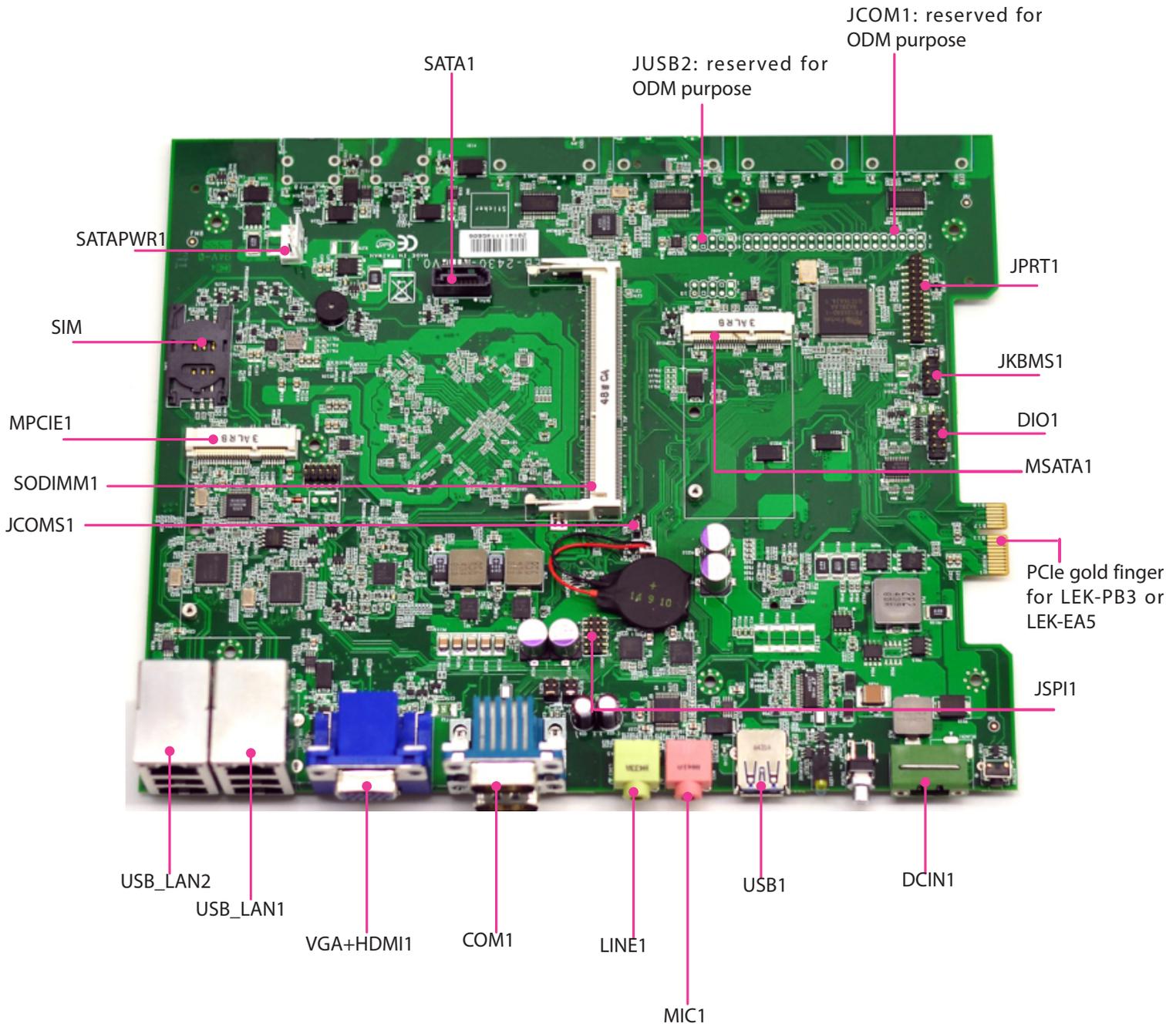
| Component       | Description  | Remarks |
|-----------------|--|---------|
| F1 Antenna Hole | 1 x SMA Antenna hole for wireless connectivity   |         |
| F2 Reset        | 1 x Reset switch   |         |
| F3 Power Input  | +9~+30 VDC 2-pin Phoenix Contact connector   |         |
| F4 Power Switch | 1 x Power on/off button  |         |
| F5 LEDs         | Double-stacked LEDs; yellow for storage access status, while green for 3G status (if 3G mini card installed) |         |
| F6 USB3.0       | 1 x USB 3.0 port (Type-A)  |         |
| F7 Audio        | 1 x Green phone jack for audio Line-out<br>1 x Pink phone jack for Mic-in                                    |         |
| F8 Serial COM   | 2 x Serial COM ports in DB9 connectors, supporting RS-232/422/485 signals                                    |         |
| F9 HDMI         | 1 x HDMI output port   |         |
| F10 VGA         | 1 x VGA display port   |         |
| F11 USB2.0      | 4 x USB 2.0 ports (Type-A)   |         |
| F12 LAN         | 2 x Ethernet LAN ports (RJ-45 with LED) for 10/100/1000 Mbps   |         |
| F13 PCIe        | 1 x PCIe expansion slot (for PCI add-on card)  |         |

## Rear Components

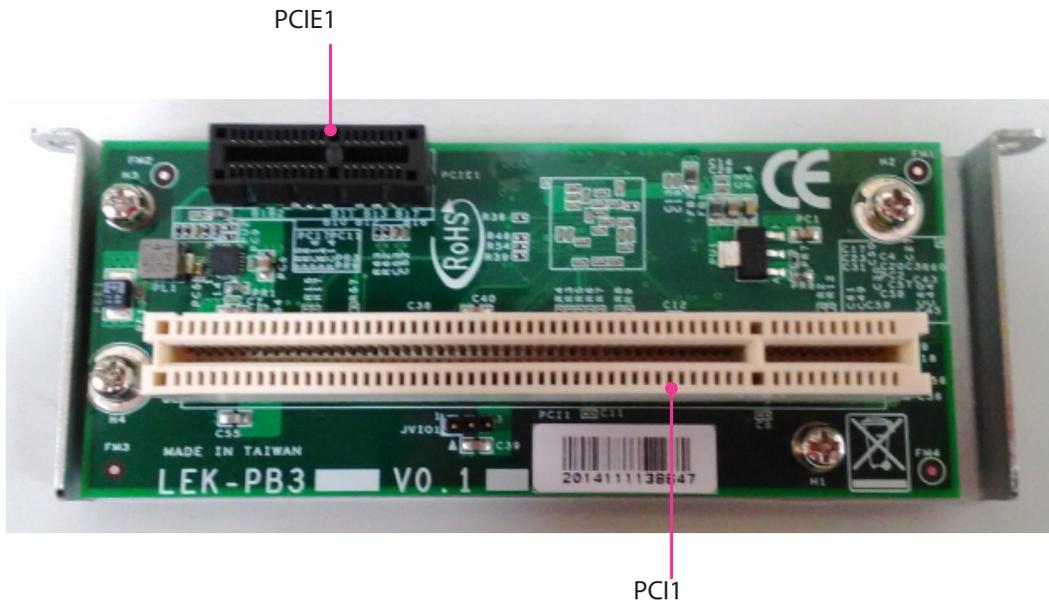


# Chapter 3: Motherboard Information

## Inside LEC-2430



## LEK-PB3 Add-on Card



## LEK-EA5 Add-on Card



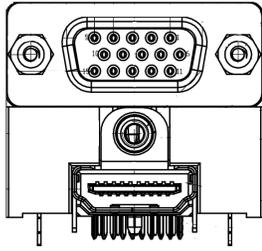
Notes: Add-on card(s) are provided depending on the package you order.

## Connectors and Jumpers List

| Connectors/Jumpers |  |
|--------------------|--|
| Labels             | Function   |
| VGA+HDMI1          | VGA and HDMI output ports                        |
| LINE1              | 3.5mm green phone jack                           |
| MIC1               | 3.5mm pink phone jack                            |
| USB LAN1/2         | USB and LAN stacked ports                        |
| COM1               | 2 x COM ports (double stacked)                   |
| USB1               | USB2.0/3.0 connector                             |
| DCIN1              | DC power input in 2-pin connector                |
| JSPI1              | SPI pin header for debug purpose                 |
| MSATA1             | mSATA storage socket                             |
| DIO1               | Digital input/output pin header                  |
| JKBMS1             | PS/2 keyboard and mouse pin header               |
| JPRT1              | Parallel connector                               |
| JCOM1              | 40-pin Serial connector reserved for ODM purpose |
| JUSB2              | 10-pin USB pin header reserved for ODM purpose   |
| SATA1              | SATA signal connector (7-pin)                    |
| SATAPWR1           | SATA power connector (4-pin)                     |
| SIM                | SIM card reader                                  |
| MPCIE1             | Mini PCIe socket                                 |
| SODIMM1            | DDR3L SO-DIMM socket                             |
| JCOMS1             | CMOS jumper                                      |
| PCIE1/2            | PCIe x 1 lane socket                             |
| PCI1               | Conventional PCI bus                             |

# Jumper Settings & Connector Pinouts

## VGA + HDMI1: VGA and HDMI display ports



### HDMI

| Pin No. | Description | Pin No. | Description |
|---------|-------------|---------|-------------|
| 1       | DATA2+      | 2       | GND         |
| 3       | DATA2-      | 4       | DATA1+      |
| 5       | GND         | 6       | DATA1-      |
| 7       | DATA0+      | 8       | GND         |
| 9       | DATA0-      | 10      | CLK+        |
| 11      | GND         | 12      | CLK-        |
| 13      | N.C         | 14      | N.C         |
| 15      | DDC CLK     | 16      | DDC DAT     |
| 17      | GND         | 18      | DDC DAT     |
| 19      | HPD         |         |             |

### VGA

| Pin No. | Description | Pin No. | Description |
|---------|-------------|---------|-------------|
| 1       | CRT-R       | 2       | CRT-G       |
| 3       | CRT-B       | 4       | N.C         |
| 5       | GND         | 6       | GND         |
| 7       | GND         | 8       | GND         |
| 9       | VCC         | 10      | GND         |
| 11      | N.C         | 12      | V_SDAT      |
| 13      | HSYNC       | 14      | VSYNC       |
| 15      | V_SCLK      |         |             |

### Audio

#### LINE1: 3.5mm phone jack (green)

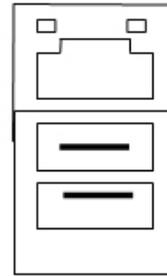
| Pin No. | Description |
|---------|-------------|
| 1       | GND         |
| 2       | LINE_OUT_L  |
| 3       | GND         |
| 4       | GND         |
| 5       | LINE_OUT_R  |

#### MIC1: 3.5mm phone jack (pink)

| Pin No. | Description |
|---------|-------------|
| 1       | GND         |
| 2       | MIC_L       |
| 3       | GND         |
| 4       | GND         |
| 5       | MIC_R       |

## USB\_LAN1/2: LAN Connector(RJ-45 connector with LED)+USB Dual Connectors

USB\_LAN#



| Pin No. | Description          |      |
|---------|----------------------|------|
| 1       | TXD+                 | MD0+ |
| 2       | TXD-                 | MD0- |
| 3       | RXD+                 | MD1+ |
| 4       | T45                  | MD2+ |
| 5       | T45                  | MD2- |
| 6       | RXD-                 | MD1- |
| 7       | T78                  | MD3+ |
| 8       | T78                  | MD3- |
| 9       | 10-/100-/1000+       |      |
| 10      | 10+/100+/1000-       |      |
| 11      | NC                   |      |
| 12      | NC                   |      |
| 13      | Active LED- (yellow) |      |
| 14      | Active LED+          |      |

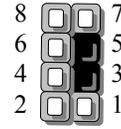
## USB Dual Connector port#0/1/2/3 under LAN ports

| Pin No. | Description |
|---------|-------------|
| 1       | 5V_USB1     |
| 2       | -USB0       |
| 3       | +USB0       |
| 4       | GND         |
| 5       | 5V_USB1     |
| 6       | -USB1       |
| 7       | +USB1       |
| 8       | GND         |

**USB1: USB2.0/3.0 Connector**

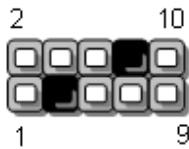
| Pin No. | Description |
|---------|-------------|
| 1       | USB_VCC1    |
| 2       | USB1 D-     |
| 3       | USB1 D+     |
| 4       | GND         |
| 5       | USB RX-     |
| 6       | USB RX+     |
| 7       | GND         |
| 8       | USB1 TX-    |
| 9       | USB1 TX+    |

**JKBMS1: PS/2 Keyboard & Mouse Connector(2x4 2.54mm Pin Header)**



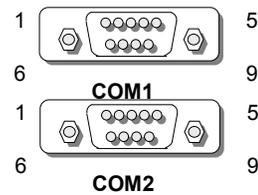
| Pin No. | Description | Pin No. | Description |
|---------|-------------|---------|-------------|
| 1       | KBCLK       | 2       | GND         |
| 3       | KEY         | 4       | KBDATA      |
| 5       | KEY         | 6       | MSDATA      |
| 7       | MSCLK       | 8       | KBVCC       |

**JUSB2: Internal USB Pin header (for ODM purpose)**



| Pin No. | Description | Pin No. | Description |
|---------|-------------|---------|-------------|
| 1       | USB VCC     | 2       | GND         |
| 3       | KEY         | 4       | +USB        |
| 5       | -USB        | 6       | -USB        |
| 7       | +USB        | 8       | KEY         |
| 9       | GND         | 10      | USB VCC     |

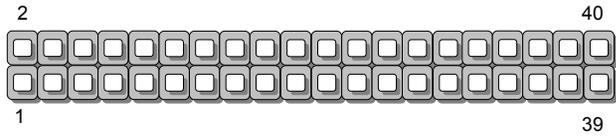
**COM1: dual COM ( D-SUB9) Connectors**



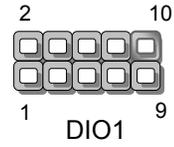
| Pin No. | Description                 |
|---------|-----------------------------|
| 1       | Data Carrier Detect (DCDA#) |
| 2       | Receive Data (RXDA)         |
| 3       | Transmit Data (TXDA)        |
| 4       | Data Terminal Ready (DTRA#) |
| 5       | Ground (GND)                |
| 6       | Data Set Ready (DSRA#)      |
| 7       | Request To Send (RTSA#)     |
| 8       | Clear To Send (CTSA#)       |
| 9       | Ring Indicator (RIA#)       |

| Pin No. | RS-232 | RS-422 | RS-485 |
|---------|--------|--------|--------|
| 1       | DCD    | TX-    | RTX-   |
| 2       | RXD    | TX+    | RTX+   |
| 3       | TXD    | RX+    |        |
| 4       | DTR    | RX-    |        |
| 5       | GND    |        |        |
| 6       | DSR    |        |        |
| 7       | RTS    |        |        |
| 8       | CTS    |        |        |
| 9       | RI     |        |        |

**JCOM1: Serial Port3~6 (2x20 2.0mm Pin Header for ODM purposes) DIO1: Digital Input/output**



JCOM1



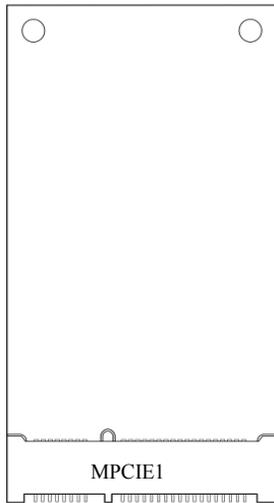
| Pin No. | Description | Pin No. | Description |
|---------|-------------|---------|-------------|
| 1       | DCD#3       | 2       | DSR#3       |
| 3       | RX3         | 4       | RTS#3       |
| 5       | TX3         | 6       | CTS#3       |
| 7       | DTR#3       | 8       | RI3         |
| 9       | GND         | 10      | N.C         |
| 11      | DCD#4       | 12      | DSR#4       |
| 13      | RX4         | 14      | RTS#4       |
| 15      | TX4         | 16      | CTS#4       |
| 17      | DTR#4       | 18      | RI4         |
| 19      | GND         | 20      | N.C         |
| 21      | DCD#5       | 22      | DSR#5       |
| 23      | RX5         | 24      | RTS#5       |
| 25      | TX5         | 26      | CTS#5       |
| 27      | DTR#5       | 28      | RI5         |
| 29      | GND         | 30      | N.C         |
| 31      | DCD#6       | 32      | DSR#6       |
| 33      | RX6         | 34      | RTS#6       |
| 35      | TX6         | 36      | CTS#6       |
| 37      | DTR#6       | 38      | RI6         |
| 39      | GND         | 40      | N.C         |

| Pin No. | Description |
|---------|-------------|
| 1       | DI 0        |
| 2       | DO 0        |
| 3       | DI 1        |
| 4       | DO 1        |
| 5       | DI 2        |
| 6       | DO 2        |
| 7       | DI 3        |
| 8       | DO 3        |
| 9       | GND         |
| 10      | DIO 5V      |

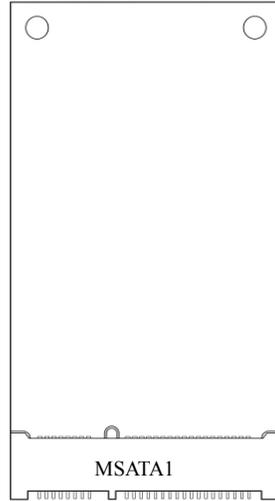
**JPRT1:Parallel Connector(2x26 2.0mm Pin Header)**

| Pin No. | Description | Pin No. | Description |
|---------|-------------|---------|-------------|
| 1       | STROBE      | 2       | AFD#        |
| 3       | PDO         | 4       | ERR#        |
| 5       | PD1         | 6       | INIT#       |
| 7       | PD2         | 8       | SLIN#       |
| 9       | PD3         | 10      | GND         |
| 11      | PD4         | 12      | GND         |
| 13      | PD5         | 14      | GND         |
| 15      | PD6         | 16      | GND         |
| 17      | PD7         | 18      | GND         |
| 19      | ACK#        | 20      | GND         |
| 21      | BUSY        | 22      | GND         |
| 23      | PE          | 24      | GND         |
| 25      | SLCT        | 26      |             |

**MPCIE1:mini PCIe Slot /w SIM (Full Size)**



**MSATA1: mSATA Slot(Full Size)**



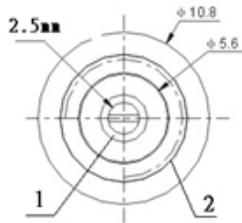
| Pin No. | Description | Pin No. | Description |
|---------|-------------|---------|-------------|
| 1       | WAKE#       | 2       | +3.3V       |
| 3       | RSVD        | 4       | GND         |
| 5       | RSVD        | 6       | +1.5V       |
| 7       | CLKREQ#     | 8       | UIM_PWR     |
| 9       | GND         | 10      | UIM_DATA    |
| 11      | REFCLK-     | 12      | UIM_CLK     |
| 13      | REFCLK+     | 14      | UIM_RESET   |
| 15      | GND         | 16      | UIM_VPP     |
| KEY     |             |         |             |
| 17      | RSVD        | 18      | GND         |
| 19      | RSVD        | 20      | W_DISABLE#  |
| 21      | GND         | 22      | PERST#      |
| 23      | PERn0       | 24      | +3.3V       |
| 25      | PERp0       | 26      | GND         |
| 27      | GND         | 28      | +1.5V       |
| 29      | GND         | 30      | SMB_CLK     |
| 31      | PETn0       | 32      | SMB_DATA    |
| 33      | PETp0       | 34      | GND         |
| 35      | GND         | 36      | USB_D+      |
| 37      | GND         | 38      | USB_D-      |
| 39      | +3.3V       | 40      | GND         |
| 41      | +3.3V       | 42      | LED_WWAN#   |
| 43      | GND         | 44      | LED_WLAN#   |
| 45      | RSVD        | 46      | LED_WPAN#   |
| 47      | RSVD        | 48      | 1.5V        |
| 49      | RSVD        | 50      | GND         |
| 51      | RSVD        | 52      | +3.3V       |

| PIN | Description | PIN | Description |
|-----|-------------|-----|-------------|
| 1   | N.C         | 2   | +3.3V       |
| 3   | N.C         | 4   | GND         |
| 5   | N.C         | 6   | N.C         |
| 7   | N.C         | 8   | N.C         |
| 9   | GND         | 10  | N.C         |
| 11  | N.C         | 12  | N.C         |
| 13  | N.C         | 14  | N.C         |
| 15  | GND         | 16  | N.C         |
| KEY |             |     |             |
| 17  | N.C         | 18  | GND         |
| 19  | N.C         | 20  | N.C         |
| 21  | GND         | 22  | N.C         |
| 23  | SATA_RXp    | 24  | +3.3V       |
| 25  | SATA_RXn    | 26  | GND         |
| 27  | GND         | 28  | N.C         |
| 29  | GND         | 30  | N.C         |
| 31  | SATA_TXn    | 32  | N.C         |
| 33  | SATA_TXp    | 34  | GND         |
| 35  | GND         | 36  | N.C         |
| 37  | GND         | 38  | N.C         |
| 39  | +3.3V       | 40  | GND         |
| 41  | +3.3V       | 42  | N.C         |
| 43  | GND         | 44  | N.C         |
| 45  | N.C         | 46  | N.C         |
| 47  | N.C         | 48  | N.C         |
| 49  | N.C         | 50  | GND         |
| 51  | N.C         | 52  | +3.3V       |

**DCIN1: 5.0mm 2-pin Phoenix connector**

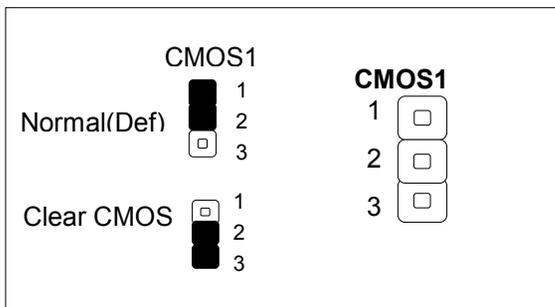
| Pin No. | Description   |
|---------|---------------|
| 1       | DC IN (9~30V) |
| 2       | DC IN (-)     |

**DCJACK1: DC Power JACK(Optional)**



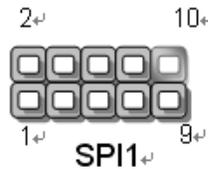
| Pin No. | Description  |
|---------|--------------|
| 1       | DC IN (+12V) |
| 2       | DC IN (-)    |

**JCOMS1: Clear CMOS**



| Description      | CMOS1 pins |
|------------------|------------|
| Normal (default) | Short 1-2  |
| Clear CMOS       | Short 2-3  |

**JSPI1: SPI Interface(debug only)**



| Pin No. | Description | Pin No. | Description |
|---------|-------------|---------|-------------|
| 1       | SPI HOLD    | 2       | N.C         |
| 3       | SPI CS#     | 4       | SPI VCC     |
| 5       | SPI MO      | 6       | N.C         |
| 7       | N.C         | 8       | SPI CLK     |
| 9       | GND         | 10      | SPI MI      |

# Chapter 4: Hardware Setup

## Preparing the Hardware Installation

**WARNING:** To reduce the risk of personal injury, electric shock, or damage to the equipment, please make sure the device is totally powered off and without any power source connected.

1. Turn the system upside down and remove the 4 rubber feet on the bottom compartment, as circled in the image below.



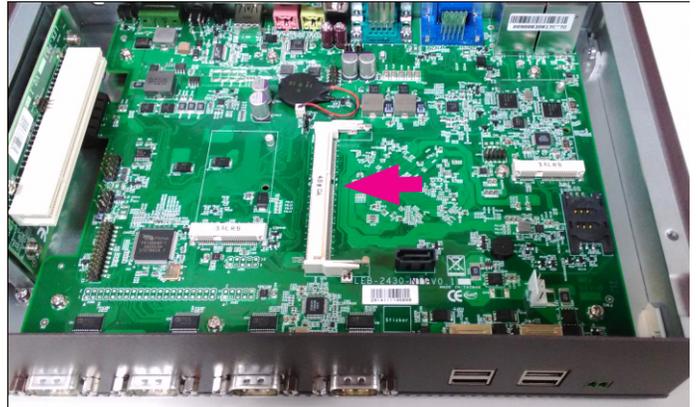
2. Lift the compartment up to access the motherboard.



## Installing the System Memory

The motherboard comes with one DDR3L SO-DIMM socket. Please follow the steps below for installation.

1. Align the memory module's key with the SO-DIMM socket's key.
2. Install the SO-DIMM until firmly seated.



### Note:

1. The SO-DIMM to be installed should meet the required frequency which is 1333 MHz for this system. Do not install SO-DIMM supporting different frequencies.
2. The motherboards can support up to 8 GB memory capacity in maximum.

## Installing a Mini PCIe Module

The system comes with a mini PCIe socket. Please follow the steps below for installing a mini PCIe module.

1. Locate the mini-PCIe socket on the board.



2. Align the notches and insert the module.



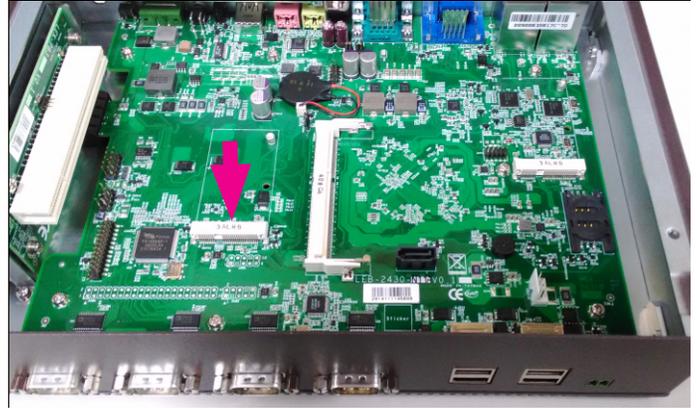
3. Press module down and apply a screw to secure it.



## Installing a mSATA Storage Module

The system comes with a mSATA socket. Please follow the steps below for installing a mSATA storage module.

1. Locate the mSATA socket on the board.

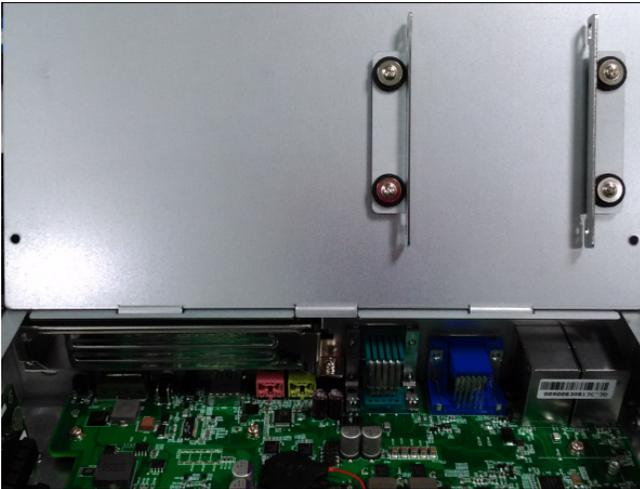


2. Please follow the way mini PCIe module is installed to secure the mSATA module. (The installation method of mSATA and mini PCIe modules is the same.)

## Installing A Disk Drive

The system comes with a disk drive tray supporting SATA 2.5" HDD/SSD. Please follow the steps below for installation.

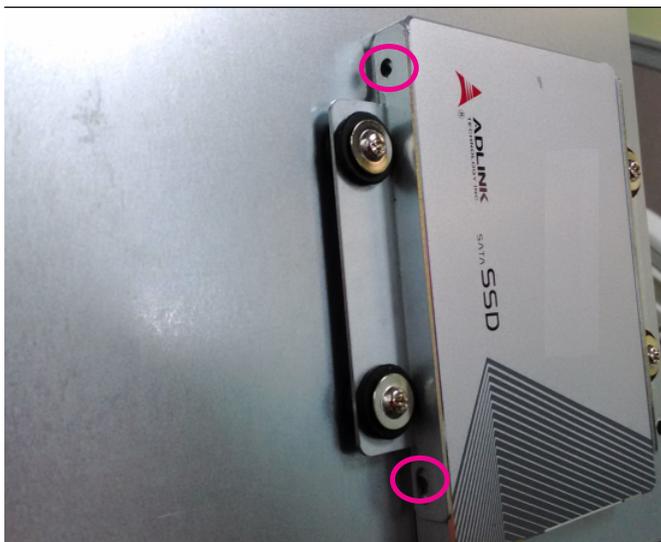
1. Once the bottom compartment is lifted, there is a SATA2.5 disk drive tray on the internal side of the compartment.



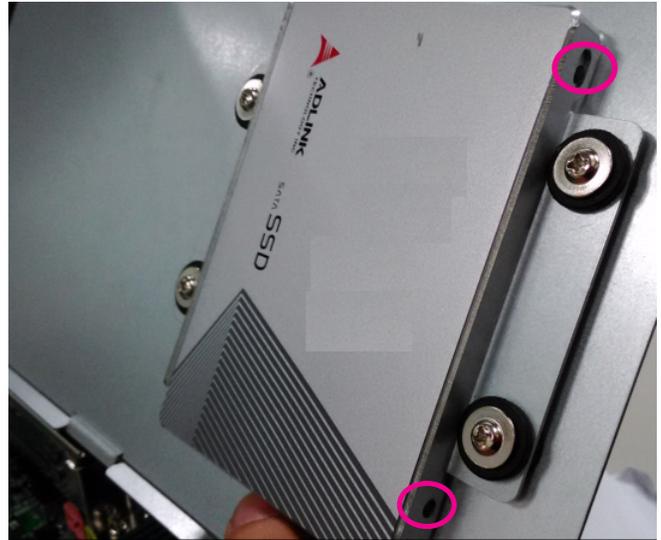
2. Place a SATA 2.5" HDD/SSD into the tray.



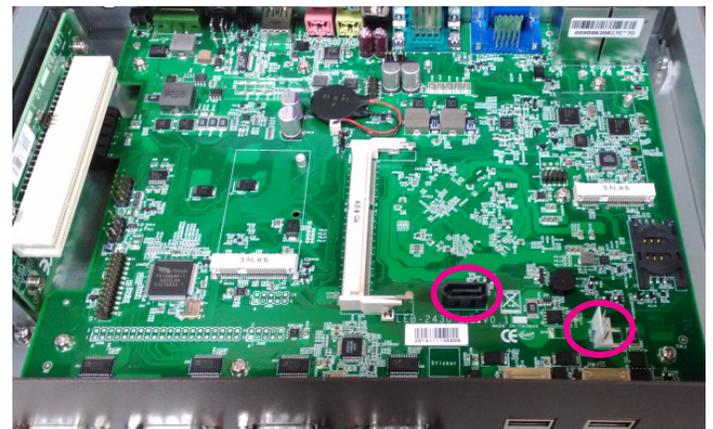
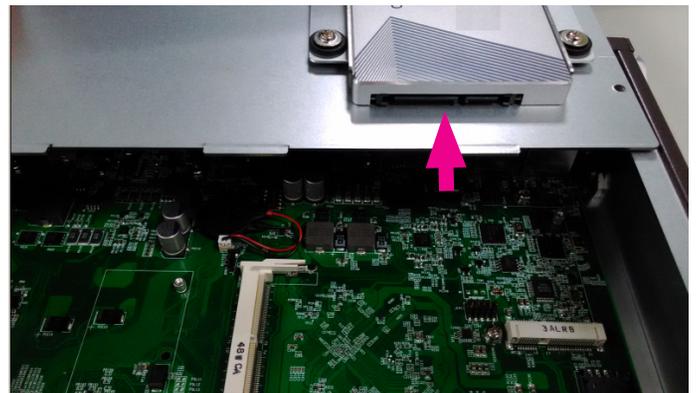
3. Lock the disk drive with 2 screws on each side.



4. Repeat step 3 on the other side.



5. Connect SATA signal and power cables between the drive's SATA connector and the SATA signal and power connectors on the board.



# Appendix A: Programming Watchdog Timer

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A watchdog timer is a piece of hardware that can be used to automatically detect system anomalies and reset the processor in case there are any problems. Generally speaking, a watchdog timer is based on a counter that counts down from an initial value to zero. The software selects the counter's initial value and periodically restarts it. Should the counter reach zero before the software restarts it, the software is presumed to be malfunctioning and the processor's reset signal is asserted. Thus, the processor will be restarted as if a human operator had cycled the power.

For sample watchdog code, see *WD* folder under *Driver* and *Utility* on the *Driver and Manual CD*



# Appendix B: Terms and Conditions

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## Warranty Policy

1. All products are under warranty against defects in materials and workmanship for a period of one year from the date of purchase.
2. The buyer will bear the return freight charges for goods returned for repair within the warranty period; whereas the manufacturer will bear the after service freight charges for goods returned to the user.
3. The buyer will pay for repair (for replaced components plus service time) and transportation charges (both ways) for items after the expiration of the warranty period.
4. If the RMA Service Request Form does not meet the stated requirement as listed on "RMA Service," RMA goods will be returned at customer's expense.
5. The following conditions are excluded from this warranty:

Improper or inadequate maintenance by the customer  
Unauthorized modification, misuse, or reversed engineering of the product  
Operation outside of the environmental specifications for the product.

## RMA Service

### Requesting a RMA#

6. To obtain a RMA number, simply fill out and fax the "RMA Request Form" to your supplier.
7. The customer is required to fill out the problem code as listed. If your problem is not among the codes listed, please write the symptom description in the remarks box.
8. Ship the defective unit(s) on freight prepaid terms. Use the original packing materials when possible.
9. Mark the RMA# clearly on the box.

**Note:** Customer is responsible for shipping damage(s) resulting from inadequate/loose packing of the defective unit(s). All RMA# are valid for 30 days only; RMA goods received after the effective RMA# period will be rejected.

## RMA Service Request Form

When requesting RMA service, please fill out the following form. Without this form enclosed, your RMA cannot be processed.

| <b>RMA No:</b>  |            | Reasons to Return: <input type="checkbox"/> Repair(Please include failure details)<br><input type="checkbox"/> Testing Purpose |               |
|---|------------|--|---------------|
| Company:  |            | Contact Person:  |               |
| Phone No.   |            | Purchased Date:  |               |
| Fax No.:  |            | Applied Date:  |               |
| Return Shipping Address: _____  |            |  |               |
| Shipping by: <input type="checkbox"/> Air Freight <input type="checkbox"/> Sea <input type="checkbox"/> Express _____ |            |  |               |
| <input type="checkbox"/> Others: _____  |            |  |               |
| Item  | Model Name | Serial Number  | Configuration |
|   |            |  |               |
|   |            |  |               |
|   |            |  |               |
|   |            |  |               |
|   |            |  |               |
|   |            |  |               |
|   |            |  |               |
|   |            |  |               |
|   |            |  |               |

| Item | Problem Code | Failure Status |
|------|--------------|----------------|
|      |              |                |
|      |              |                |
|      |              |                |
|      |              |                |
|      |              |                |
|      |              |                |
|      |              |                |
|      |              |                |
|      |              |                |
|      |              |                |

\*Problem Code:

|                      |                              |                    |                          |
|----------------------|------------------------------|--------------------|--------------------------|
| 01: D.O.A.<br>R.M.A. | 07: BIOS Problem             | 13: SCSI           | 19: DIO                  |
| 02: Second Time      | 08: Keyboard Controller Fail | 14: LPT Port       | 20: Buzzer               |
| 03: CMOS Data Lost   | 09: Cache RMA Problem        | 15: PS2            | 21: Shut Down            |
| 04: FDC Fail         | 10: Memory Socket Bad        | 16: LAN            | 22: Panel Fail           |
| 05: HDC Fail         | 11: Hang Up Software         | 17: COM Port       | 23: CRT Fail             |
| 06: Bad Slot         | 12: Out Look Damage          | 18: Watchdog Timer | 24: Others (Pls specify) |

**Request Party**

**Confirmed By Supplier**

\_\_\_\_\_  
Authorized Signature / Date

\_\_\_\_\_  
Authorized Signature / Date